Mini Module	Calculation								
	mbodied Carbon	n Mid-level Cal	culation						
Date:		11	/10/2023						
Assessor/Organi: Contact:	sation:		ne Lighting stoanelighting.com						
Embodied Carbo	n Results with 'Mid	I-Level TM65 C	alculation' Method T				-		
				0.76	kg CO2e				
Through Life (25	year) Embodied (	Carbon (kgCO <sub>2</sub>	e)		<u>,</u>				
	First Build 0.55				epair .21				
1 2 3	4 5 6	7 8	9 10 11 12	2 13 14 1	5 16 17	18 19 20	21 22 23 2	24 25	
25 year product	ITE								
Product Informa Type of Product	ition						Lunin	·	
Product Weight							Lumina 0.020	kg	
	wn for at least 95% laced as part of re		t weight. Breakdow	n			100.00 0.212 kg		
	tion of the factory		duct				0.21 k\	Nh	
Location of Manu Product Complex							Edinburgh, Edir of, United K		
			Mate	erials by % of Pr	oduct Weight				
100% -			Mate	erials by % of Pr	oduct Weight				
100% - 90% -			Mate	erials by % of Pr	oduct Weight				
			Mate	erials by % of Pr	oduct Weight				
90% -			Mate	erials by % of Pr	oduct Weight				
90% - 80% -			Mate	erials by % of Pr	oduct Weight				
90% - 80% - 70% -			Mate	erials by % of Pr	oduct Weight				
90% - 80% - 70% - 60% -			Mat	erials by % of Pr	oduct Weight	31 50%			
90% - 80% - 70% - 60% - 50% -			Mate	erials by % of Pr	oduct Weight	31.50%			
90% - 80% - 70% - 60% - 40% -	12 50%		Mate	erials by % of Pr		31.50%	13.50%		
90% -   80% -   70% -   60% -   50% -   40% -   30% -	12.50%	5.00%		erials by % of Pr	poduct Weight	31.50%	13.50%	5.00%	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			17.50%	5.00%	10.00%				
90% - 80% - 70% - 60% - 50% - 30% - 20% -	12.50% Copper	5.00%		5.00% Printed circuit board mixed			13.50% Aluminium primary		
90% - 80% - 70% - 60% - 50% - 30% - 20% -			17.50%	5.00%	10.00%	Aluminium Ingot	Aluminium primary	PMMA (acrylic,	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			17.50%	5.00% Printed circuit board mixed	10.00%	Aluminium Ingot	Aluminium primary	PMMA (acrylic,	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			17.50%	5.00% Printed circuit board mixed	10.00%	Aluminium Ingot	Aluminium primary	PMMA (acrylic,	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			17.50%	5.00% Printed circuit board mixed	10.00%	Aluminium Ingot	Aluminium primary	PMMA (acrylic,	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			17.50%	5.00% Printed circuit board mixed	10.00%	Aluminium Ingot	Aluminium primary	PMMA (acrylic,	

# **STOANE** LIGHTING

## EQUIPMENT DESIGN + MANUFACTURE

#### TM65.2 Lighting Calculation: Luminaire

# Mini Module

### CIBSE TM65 Embodied Carbon Mid-level Calculation

Embodied Carbon Results Breakdown (kg CO <sub>2</sub> e)	
A1: Material Extraction	0.235
A2: Transport	0.008
A3: Manufacturing	0.118
A4: Transport to Site	0.001
B3: Repair	0.163
C2: Transport	0.000
C3: Waste Processing	0.059
C4: Disposal	0.000
Embodied Carbon Results (kg CO <sub>2</sub> e)	
A1-C4	0.58
A1-C4 with Buffer Factor	0.76
Assumptions	
A1: Material carbon coefficient source	TM65, Table 2.1; TM65.2
	Table 9
C4 Percentage of product going to landfill(%)	55% - TM65 Table 4.14

This report was generated using the CIBSE TM65 Manufacturers form 'beta' version V1.3. Released in August 2023

Stoane Lighting are a UK based company.

Files are generated for a 'standard' version of the fitting and may not include calculations for accessories or derivatives. Only if LED drivers or Power supplies are integral will they be included in the calculation. Repair embodied carbon is calcualted based on light source and control gear replacement once in the 25 year product life

For more inoformation please contact us via our website shown below.



This report was produced using the CIBSE documents; TM65 Embodied Carbon of MEP Products - June 2021 TM65.2 Lighting - August 2023

www.stoanelighting.com