LED Billet	Calculation									
CIBSE TM65.2 E	mbodied Carb	on Mid-level C	alculation							
Date:			11/10/2023							
Assessor/Organi Contact:	sation:		oane Lighting <u>kestoanelighting</u>	.com						
Embodied Carbo	n Results with 'N	Mid-Level TM65	Calculation' Met	thod Total						
					0.66 kg CO2	e				
Through Life (25			O ₂ e)			_				
	First Build 0.47				Repair 0.19					
1 2 3	4 5 6	6 7 8	9 10 1 ⁷	1 12 13	14 15 16	17 18	19 20 21	22 23 24	4 25	
05	<u> </u>									
25 year product	ITE									
Product Informa Type of Product	ation							Luminaire	~	
Product Weight								0.009 kg	9	
Material Breakdo B3: Materials rep			uct weight. Brea	akdown				100.00% 0.191 kgC0		
Energy consump		ry per unit of p	roduct					0.09 kW Edinburgh, Edinb		
Location of Manu Product Complex								of, United Kir Category	ngdom	
				Materials by	% of Product \	Veight				
100% -				Materials by	9 % of Product V	Veight				
100% - 90% -				Materials by	7 % of Product V	Veight				
				Materials by	9 % of Product V	Veight				
90%				Materials by	r % of Product \	Veight				
90% - 80% -				Materials by	% of Product \	Veight				
90% - 80% - 70% -				Materials by	r % of Product \	Veight				
90% - 80% - 70% - 60% -				Materials by	% of Product \	Veight				
90% - 80% - 70% - 60% - 50% -			25.58%	Materials by	22.09%	Veight				
90% - 80% - 70% - 60% - 40% -			25.58%	Materials by			9.20%	17.91%		
90% - 80% - 70% - 60% - 50% - 40% - 30% -	1.16%	2.91%	25.58%	Materials by		Veight	9.30%	17.91%	7.67%	
90% - 80% - 70% - 60% - 50% - 30% - 20% -	1.16% Ceramic	2.91% Copper	25.58% Electronic component			10.47% Printed circuit board mixed		17.91%	7.67%	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			Electronic	2.91% Plastics	22.09%	10.47% Printed circuit		Aluminium Ingot	Aluminium	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			Electronic	2.91% Plastics	22.09%	10.47% Printed circuit board mixed		Aluminium Ingot	Aluminium	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			Electronic	2.91% Plastics	22.09%	10.47% Printed circuit board mixed		Aluminium Ingot	Aluminium	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			Electronic	2.91% Plastics	22.09%	10.47% Printed circuit board mixed		Aluminium Ingot	Aluminium	
90% - 80% - 70% - 60% - 50% - 30% - 20% -			Electronic	2.91% Plastics	22.09%	10.47% Printed circuit board mixed		Aluminium Ingot	Aluminium	

STOANE LIGHTING

EQUIPMENT DESIGN + MANUFACTURE

TM65.2 Lighting Calculation: Luminaire

LED Billet

CIBSE TM65 Embodied Carbon Mid-level Calculation

Embodied Carbon Results Breakdown (kg CO ₂ e)	
A1: Material Extraction	0.278
A2: Transport	0.003
A3: Manufacturing	0.051
A4: Transport to Site	0.000
B3: Repair	0.147
C2: Transport	0.000
C3: Waste Processing	0.025
C4: Disposal	0.000
Embodied Carbon Results (kg CO ₂ e)	
A1-C4	0.51
A1-C4 with Buffer Factor	0.66
Assumptions	
A1: Material carbon coefficient source	TM65, Table 2.1; TM65.2 Table 9
C4 Percentage of product going to landfill(%)	55% - TM65 Table 4.14

This report was generated using the CIBSE TM65 Manufacturers form 'beta' version V1.3. Released in August 2023

Stoane Lighting are a UK based company.

Files are generated for a 'standard' version of the fitting and may not include calculations for accessories or derivatives. Only if LED drivers or Power supplies are integral will they be included in the calculation. Repair embodied carbon is calcualted based on light source and control gear replacement once in the 25 year product life

For more inoformation please contact us via our website shown below.



This report was produced using the CIBSE documents; TM65 Embodied Carbon of MEP Products - June 2021 TM65.2 Lighting - August 2023

www.stoanelighting.com